

# PROGRAM OBJECTIVES SUMMARY

**CONFIDENTIAL**

<p><b>1. Quality / Reliability / Serviceability</b></p> <p><u>Customer Satisfaction</u> QTS Estimate      <u>Objective</u>      [REDACTED]</p> <p><u>Warranty</u> 12/12 Retail C/100 3/36 Retail C/100 Total EPUS @ Incurred      [REDACTED]</p> <p><u>Developmental Measures</u> PAP Risk Assessment ...      <u>Objective</u>      <u>Status</u>      [REDACTED]</p> <p>Program Approval PPDC S0 S1 S2      [REDACTED]</p> <p><u>Component Reliability</u> [REDACTED]</p> <p><u>Objective</u>      [REDACTED]</p> <p>Serviceability Index Rating ...      [REDACTED]</p> <p>Service Design Objectives Criteria ...      [REDACTED]</p> <p>Market Basket Labor Hours ...      [REDACTED]</p>	<p><b>7. Financial</b></p> <p style="text-align: center; font-weight: bold;">Financial Data available on request. Please contact [REDACTED]</p>						
<p><b>2. Supplied Parts</b></p> <p><u>Purchased Parts</u>      [REDACTED]      <u>Objective</u>      <u>Status</u>      "current" ...      [REDACTED]</p> <p>Parts w/ Presource Complete of Disclosed Parts by 130 426 WBVP Minority Sourcing (1st Tier only) Purchase Orders Issued by PPDC Dimensionally Correct and Hard Toolled by S0 PSO Approval Completed by S1 MRD PPAP Approval Completed by S1 MRD</p>	<p><b>8. Manufacturing</b></p> <p>[REDACTED] - Assembly Hours Per Vehicle      <u>Objective</u>      <u>Status</u>      [REDACTED]</p> <p style="padding-left: 40px;">BIW Paint Assembly</p> <p style="padding-left: 40px;">Direct Hourly Hours Per Vehicle Indirect Hourly Hours Per Vehicle Total Hours Per Vehicle</p>						
<p><u>Component Operations Development</u>      [REDACTED]      <u>Objective</u>      <u>Status</u></p> <p>DV Complete at S0 PV Complete at S1</p> <p><u>Production Readiness</u>      [REDACTED]      <u>Objective</u>      <u>Status</u></p> <p>Production Toolled at S1 Process Sign-Off at S1</p>	<p><b>9. Complexity</b></p> <p style="text-align: right;">2001</p> <p><u>Objective</u>      <u>V-1 Status</u>      [REDACTED]</p> <p>Total End Items (APEI) Build Combinations Options Exterior Colors Interior Colors Powertrain Combinations CPOS</p>						
<p><u>Stamping</u>      [REDACTED]      <u>Objective</u>      <u>Status</u></p> <p><u>Process Capability - Dies and Measures</u> Measuring at S0 &gt;= 1.0 Cp Measuring at S1 &gt;= 1.0 Cpk Measuring at Launch &gt;= 1.0 Cpk</p>	<p><b>10. Functional Targets - Vehicle</b></p> <p>[REDACTED]      <u>Objective</u>      <u>Status</u>      <u>Objective</u></p> <p>Seat Comfort/Versatility Climate Control ... Total After 1st 10 minutes Visibility ... Headlamps Ride, Handling, and Maneuverability Braking (Feel) &amp; Traction Control Idle Quality (Shake) Driveability ... Start Drive Craftsmanship Quietness Vibration Harshness BSR</p>						
<p><b>3. Volumes</b></p> <p>Financial Planning Volume      [REDACTED]      <u>Objective</u>      <u>"Full" MY Status</u>      [REDACTED]</p> <p>Capacity Planning Volume - Max. O/T Free Demand Peak Day Rate - with O/T</p>	<p><b>11. Aerodynamics</b></p> <p><u>Objective</u>      <u>Status</u>      [REDACTED]</p> <p>Drag Constant - CdA (ft. sq.) Coefficient of Drag - Cd Cooling Module Air Flow (SCFM)</p>						
<p><b>4. Timing</b></p> <p><u>CS Milestones</u> Program Kick-Off Concept Direction Review Concept Approval Initiate CBVM Activities Parts Disclosed</p> <p><u>Theme Selection</u> Pre-source Packages Complete Theme Confirmation Supplier Selection Complete Program Approval All Purchase Orders Issued Product/Process Design Complete (PPDC) S0 BIW Tooling Repeatability MRD S0 T/C/F MRD First S0 Complete Start Assembly Plant Tooling Tryout S1 Body-in-White MRD S1 T/C/F MRD Start S1 SOF Start S2 SOF Job #1 OFF LINE</p>	<p><b>12. Fuel Economy &amp; Performance</b></p> <p><u>EPA Composite Fuel Economy</u>      <u>Objective</u>      <u>Status</u>      <table border="1" style="display: inline-table; vertical-align: middle;"><tr><th colspan="2">EPA Label</th></tr><tr><th>Objective</th><th>Status</th></tr><tr><td>[REDACTED]</td><td>[REDACTED]</td></tr></table></p> <p>City (mpg) Highway (mpg) Combined (mpg) Range (miles)</p>	EPA Label		Objective	Status	[REDACTED]	[REDACTED]
EPA Label							
Objective	Status						
[REDACTED]	[REDACTED]						
<p><b>5. Vehicle Weight</b></p> <p><u>Tracked Vehicle Weight (lbs)</u>      [REDACTED]      <u>Objective</u>      <u>Status</u>      <u>Base Curb Weight</u>      [REDACTED]      <u>B / (W)</u></p> <p><u>EPA Vehicle Weight (lbs)</u>      [REDACTED]      <u>Objective</u>      <u>Status</u>      <u>EPA Test Weight Class</u>      [REDACTED]</p>	<p><u>Performance (Caryover weight and tires assumed)</u>      <u>Objective</u>      <u>Status</u></p> <p>Five Second Distance (ft.) Full Throttle (0-60 mph time, seconds) 40 mph to 60 mph Time (seconds) 50 mph to 80 mph Time (seconds) Gradeability - In Top Gear @ 55 MPH Trailer Tow Capacity (lb.) Idle Quality - subjective Shift Quality / Smoothness Maximum Speed - Governed (mph) * "Objective" weight &amp; aerodynamics</p>						
<p><b>6. Vehicle Package</b></p> <p>(Dimensions in inches or cu ft) Overall Length Wheelbase Track (Ft/Rr) Overall Height Overall Width Max Cargo Volume (cu. ft.) Cargo Vol with 3rd. Seat folded (cu. ft.) Cargo Vol Behind 3rd Seat (cu. ft.)</p>	<p>[REDACTED]</p>						